

Troubleshooting for other components

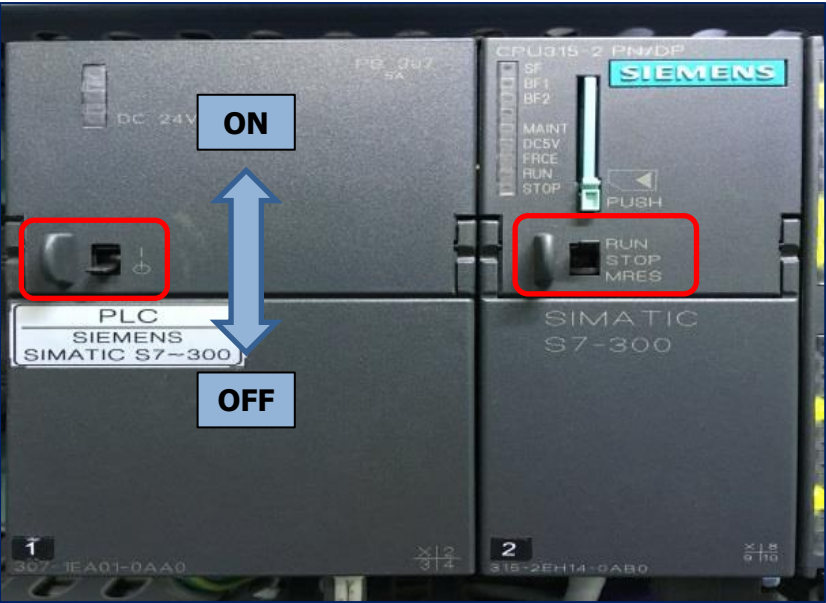
IV Cause and Action for alarm/trip relating to Software & operating procedure

d. PLC RESPONSE TIME OUT

Trip indicates that the PLC does not communicate with GP(Graphic Panel)

Cause	Description	Action	Cause	Description	Action
1	Power failure	1	2	PLC module failure	1

Action 1



Verify the PLC is turned on

Action 2



Check the cable connection of the HUB port.
And replace PLC module if needed.