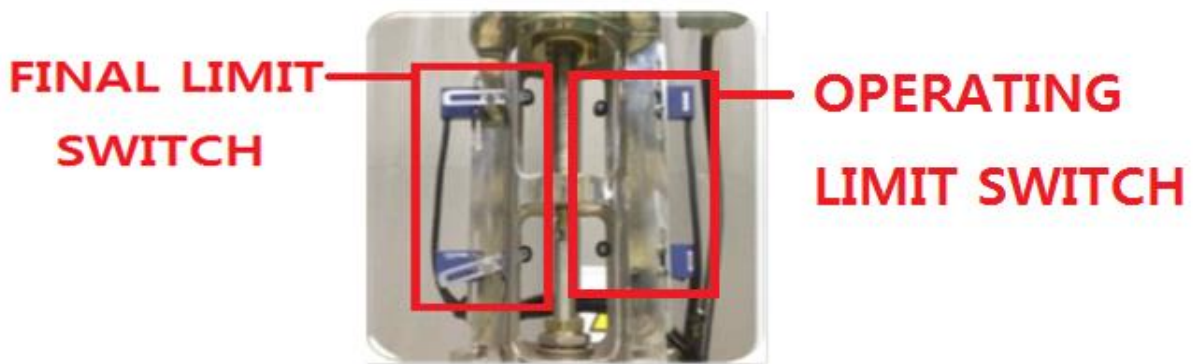


B. Action with detailed steps

1. Check the limit switches and electric cable lines.

- ① Verify if the installation location of the limit switches (4 pcs) is in line with the punched marks and the switches normally work or not.
- ② The operating limit switches give the signals to change the direction (up or down) of the limit plate. If final limit switches are located in the same position with operating limit switches, adjust limit switches' positions as mentioned pictures below.



2. Check connection of electric cables for Limit switches.

- ① Move the limit switch's reed to up and down so that verify variability of an Electric Contact with a multi-tester. Refer to electric drawing as below.

